

ROBA METALS B.V
 ZOMERDIJK 27-33
 3402 NL AA IJSSELSTEIN(NL)

INSPECTION CERTIFICATE

Type 3.1 acc. EN 10204

Certificate No : 1000428688

DATE: 19.03.2020

Delivery No : 0085204857

Customer	ROBA METALS B.V		
Cust's Ref No	PO-0024754-1/10th	Cust's Part No	11061
Our Order No	1200105171 / 20	Quantity	10.149,84 MTR
		Inspection Lot	020000608842

Designation	CuT m 009,525x0,81x15240 JE HPO R		
according to	EN 12735-1 R220 PED 2014/68/EU & CUSTOMER REQUIREMENTS		
Material	Cu-DHP		
Chem. Anal.:	CU>99,90-P:0,015-0,040	OK	

Characteristic	Unit of meas.	Specifications	Values	Sample No
ODav	mm	9,485 - 9,565	9,550	2
Smin	mm	>=0,729	0,730	2
Smax	mm	<=0,891	0,770	2
Sav	mm	0,739 - 0,755	0,750	2
LENGTH	mm	15240 - 15340	15300	2
WGHT/m	kg/m	0,1807 - 0,1860	0,1850	2
OVALITY	mm	<=0,67	0,04	2
Rm	N/mm ²	>=220,0	248,0 - 250,3	2
A50	%	>=40,0	47,3 - 50,8	2
EXPANSION	%	>=30,0	OK	2
C TOT. RES. IN.	mg/dm ²	<=0,38	0,09 - 0,12	2
ECT EN 1971	%	100	OK	-

DECLARATION OF COMFORMITY

The products detailed above, conform to the conditions and requirements of the purchaser and to the description, quantities and spec. stated. The Quality Assurance System applied to monitor their production, complies with the requirements of ISO 9001:2015, independently certified by TÜV HELLAS, with certification No 041070119.

Athens

21.03.2020

Q.C. INSPECTOR

Q.A. MANAGER



D. SKARMOUTSOS

FORM N3

ISSUE: C

REV: 2

DATE: DEC. 2017

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